
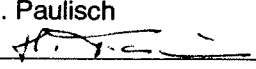





**INSTRUCTIONS FOR CONTINUED AIRWORTHINESS
FOR
EC 130 B4 HELICOPTER
EQUIPPED WITH LH AND RH SIDE COWLING MAINTENANCE STEPS**

This document must be utilized in conjunction with the basic Maintenance Manual for the EC130 B4 helicopter when the LH and RH side cowling Maintenance steps are installed in accordance with Drawing No. 130-200094 and 130-200104.

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH	
NOV 19 2002	
ACCEPTED	
BY	
NAPA NO	0-02-0567
CERT/ISSUE NO.	SH02-38 / 1

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	NAME AND SIGNATURE	DATE	COMPANY DEPARTMENT
PREPARED BY:	H. Paulisch 	6 November 2002	ECL ENGINEERING
PREPARED BY:			ECL ENGINEERING
CHECKED BY:	C. Timmins 	12 th November 2002	ECL ENGINEERING
CHECKED BY:	F. GRAY 	Nov 6/2002	ECL ENGINEERING
RELEASED BY:	R. Manson 	12 Nov 02	ECL ENGINEERING
ACCEPTED BY TC / FAA	(See TC & Stamp)		PAI

LIST OF REVISIONS

REVISION	AFFECTED PAGES	DESCRIPTION AND REASON	PREPARED (NAME AND DATE)	CHECKED (NAME AND DATE)	RELEASED (NAME AND DATE)	TC / FAA ACCEPTED (NAME AND DATE)
0	1 through 6	Original Issue	see page 1	see page 1	see page 1	see page 1

NOTE: Revisions to this document will be distributed to operators of this equipment by the STC holder.

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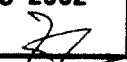
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[Signature]

A DESCRIPTION

1. Installation of the RH & LH side maintenance steps provide a safe stepping surface for personnel working in main rotor head area or main transmission.
2. This Maintenance Manual Supplement covers the required maintenance action for the LH & RH Maintenance Steps (P/N 350-200094/104).

B AIRWORTHINESS LIMITATIONS

No Airworthiness Limitations associated with this type design change.

C CONTROL, OPERATION

Not applicable.

D INSPECTION REQUIREMENTS

NO.	INSPECTION OR MAINTENANCE WORK	INTERVAL	REMARKS
1.	Visually inspect modified area for condition	Every 100 flight hours to coincide with the 100 hrs helicopter inspection	- if cracks are found in the cowling and / or step, Repair as required in accordance with Standard Practice Manual (MTC 20.03.07.101)
2.	Visually inspect edge of step cutout for wear and delaminating	Every 100 flight hours to coincide with the 100 hrs helicopter inspection	- if delaminating is found, Repair as required in accordance with Standard Practice Manual (MTC 20.03.07.101)

E TROUBLESHOOTING

Not applicable.

F OVERHAUL REQUIREMENTS

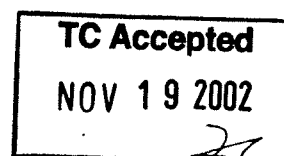
No overhaul requirement for this installation.

G SPECIAL TOOLING

Tools required : Standard shop tools

H REMOVAL

NOTE : Due to the LH & RH Maintenance Steps consisting of a cutout in the transmission cowling, maintenance action is limited to inspection for damage. In the event that any delaminating has occurred in the modified area around the edge of the cutout, the cowling must be removed and repaired in accordance with Standard Practice Manual (MTC 20.03.07.101).

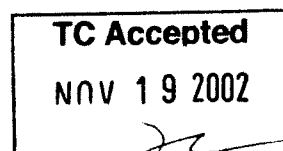


I INSTALLATION

1. For installation of the transmission cowling refer to the EC 130 B4 Maintenance Manual

J PLACARDS

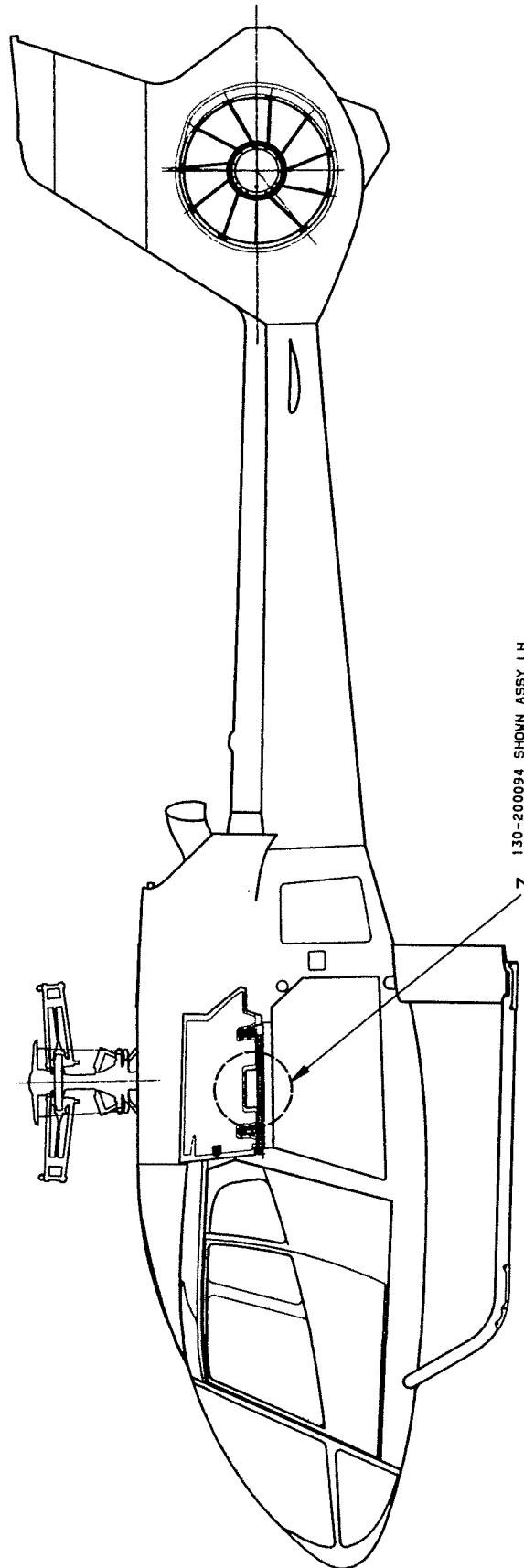
There are no placards required for this installation.





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**COWLING MAINTENANCE STEPS (LH AND RH SIDE)
INSTRUCTIONS FOR CONTINUED
AIRWORTHINESS
EC 130 B4**



GENERAL VIEW (SCALE: NTS)

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