



## STARFLEX REPAIR SERVICE



**EUROCOPTER**  
CANADA  
AN EADS COMPANY

SAVE YOUR STARFLEX!

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Eurocopter Canada continuously strives  
to provide improved support & services for our customers.

The introduction of the Starflex Repair Service  
is another step in the improvement of our customer service offers.

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If debonding of the Starflex bushings is detected  
(refer to SIN 2481-S-62), your Starflex may be repairable.

This service is currently available for Part Number – 350A31-1917-00 & -01.

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# REPAIR PROCESS

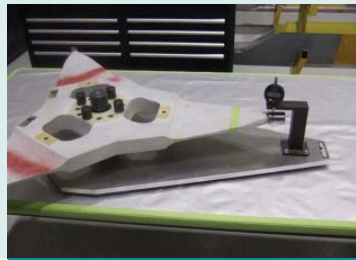
There are two steps to the repair solution:

## A. Visual & Dimensional Inspection:

An inspection is conducted to determine if the Starflex is repair worthy.  
If the part qualifies, the repair is launched.



1. Loose bushing



2. Inspection

## B. Repair



3. Bushing removal



4. After removal



5. NDT inspection

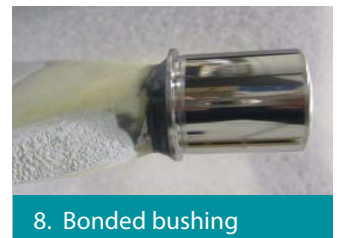
## C. Installation



6. New bushing



7. Positioning fixture



8. Bonded bushing

## D. Finishing



9. Verification



10. Repaired Starflex

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## CONTACT INFORMATION

### Manager, Commercial Office

**Nicolas Pignol**

Tel: (905) 994-2902

[nicolas.pignol@eurocopter.ca](mailto:nicolas.pignol@eurocopter.ca)

### Customer Service Representative

**Candace Dandridge**

Tel: (604) 244-1669

[candace.dandridge@eurocopter.ca](mailto:candace.dandridge@eurocopter.ca)

### Customer Service Representative

**Bill Reid**

Tel: (604) 244-1669

[bill.reid@eurocopter.ca](mailto:bill.reid@eurocopter.ca)

### Customer Service Representative

**Max Dobbie**

Tel: (905) 994-2954

[max.dobbie@eurocopter.ca](mailto:max.dobbie@eurocopter.ca)

### Customer Service Representative

**Tracey Lahaie**

Tel: (905) 994-2957

[tracey.lahaie@eurocopter.ca](mailto:tracey.lahaie@eurocopter.ca)

### Customer Service Representative

**Vincent Marquet**

(514) 334-5554 ext. 5001

[jean-vincent.marquet@eurocopter.ca](mailto:jean-vincent.marquet@eurocopter.ca)

### Customer Service Representative

**Dan Payette**

Tel: (514) 334-5554

[dan.payette@eurocopter.ca](mailto:dan.payette@eurocopter.ca)

### Customer Service Representative

**Ruby Smith**

Tel: (905) 994-2930

[ruby.smith@eurocopter.ca](mailto:ruby.smith@eurocopter.ca)

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