




## STARFLEX REPAIR SERVICE

SAVE YOUR STARFLEX!

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Airbus Helicopters Canada continuously strives to provide improved support & services for our customers.

The introduction of the Starflex Repair Service is another step in the improvement of our customer service offers.



If debonding of the Starflex bushings is detected (refer to SIN 2481-S-62), your Starflex may be repairable.

This service is currently available for Part Number – 350A31-1917-00 & -01 as well as, 350A31-1918-00.

# REPAIR PROCESS

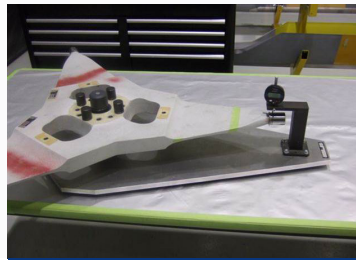
There are four steps to the repair solution:

## A. Visual & Dimensional Inspection:

An inspection is conducted to determine if the Starflex is repair worthy.  
If the part qualifies, the repair is launched.



1. Loose bushing



2. Inspection

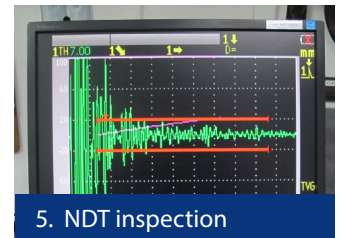
## B. Removal



3. Bushing removal



4. Pre-bushing Prep.

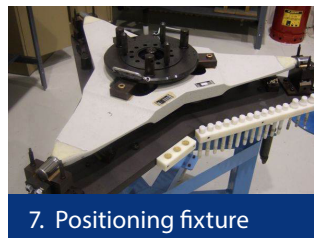


5. NDT inspection

## C. Installation



6. New bushing



7. Positioning fixture



8. Bonded bushing

## D. Finishing



9. Verification



10. Repaired Starflex

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