



## STARFLEX REPAIR SERVICE

SAVE YOUR STARFLEX!

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Airbus Helicopters Canada continuously strives to provide improved support & services for our customers.

The introduction of the Starflex Repair Service is another step in the improvement of our customer service offers.



If debonding of the Starflex bushings is detected (refer to SIN 2481-S-62), your Starflex may be repairable.

This service is currently available for Part Number – 350A31-1917-00 & -01 as well as, 350A31-

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# REPAIR PROCESS

There are four steps to the repair solution:

## A. Visual & Dimensional Inspection:

An inspection is conducted to determine if the Starflex is repair worthy. If the part qualifies, the repair is launched.



1. Loose bushing



2. Inspection

## B. Removal



3. Bushing removal



4. Pre-bushing Prep.



5. NDT inspection

## C. Installation



6. New bushing



7. Positioning fixture



8. Bonded bushing

## D. Finishing



9. Verification



10. Repaired Starflex

# PRICE GUIDELINES

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All Steps Completed: Total Starflex Repair Price \$8,910.00  
(Includes: 3 New ball joints PN: 11-7775P)

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One of the following evaluation fees is applied  
in the event that the Starflex does not meet the repair criteria.

Step A: Visual & Dimensional Inspection (VDI) \$600.00

Step A & B: Starflex repair

Contact your Airbus Helicopters Canada Representative for more information.

**Notes:**

- Repair currently only applies to PNs: 350A31-1917-00 & -01
  - Service Life Limitation (SLL) of the repaired Starflex is not impacted.
  - Unrepairable Starflex will be disposed of on-site unless otherwise requested at time of notification.
  - Warranty conditions as per Standard Condition of Sale applicable to Repair, Overhaul, Standard Exchange and Rentals (December 2010)- 6 months/500 hours whichever occurs first.
  - Prices are in USD.
  - Pricing valid for order placed prior to January 1, 2014.
  - Ex Works Fort Erie, ON.
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## CONTACT INFORMATION

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# AIRBUS

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